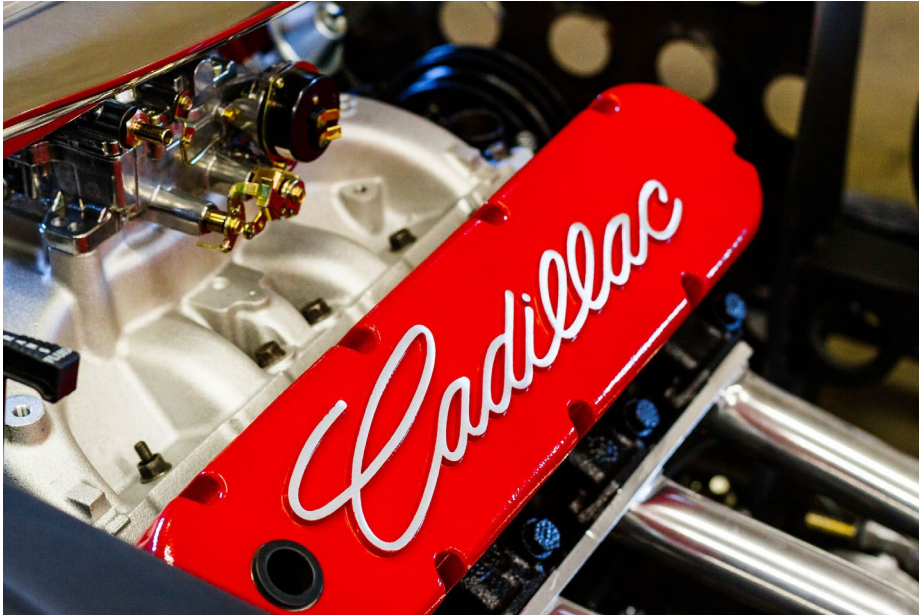


# Cadillac® 368, 425, 472 & 500 Valve Covers by PML

## Information on PCV, Breather and Oil Fill Holes



Valve covers are in red powder coat finish, raised Cadillac script (PML Part Number 7872-8)

Breather hole machined and grommet installed.

PML can machine these valve covers to order. We have a machine shop on site. Allow a day or two. Please order machining operations over the phone or via email.

On the top, the valve covers have thick donuts, called bosses, on the inside. This is where holes are machined. It is also possible for us to machine a hole on the intake manifold side in the center.

If a hole is machined for a PCV or breather, one of these holes can be used as an oil fill hole. If an oil fill hole is needed, PML can drill and tap the hole and provide an oil fill cap.

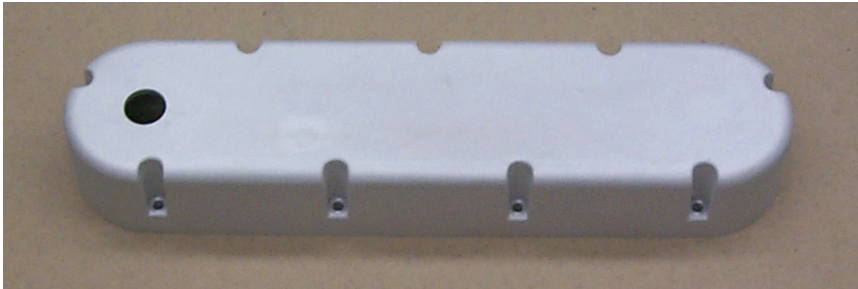
For PCV and breather holes, PML back faces and spot faces for a secure seal.

**Note: Machining operations and oil fill cap are optional and carry an additional charge.**

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Inside of cover. Bosses locate optional PCV/breather/oil cap holes.

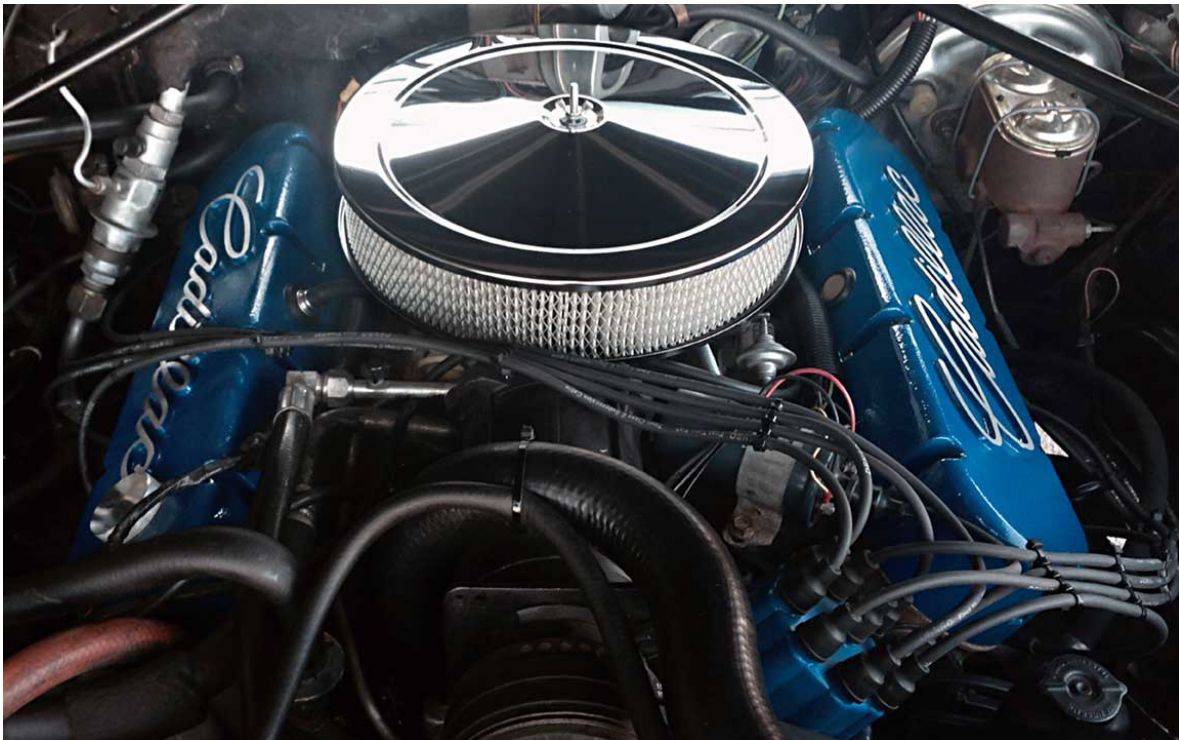


Flat Top Style, Plain, As-Cast Finish  
With optional PCV/breather hole drilled

Below is PML Part Number 7872-8 in a custom blue powder coat in a 1969 Deville.

PML machined three holes total. PCV and breather holes machined in the center of the valve covers on the intake manifold side. PCV hole is on the cover on the left in the picture. Breather hole on right cover in picture has a push-in breather in the hole.

One hole machined on the top of the passenger's side valve for oil fill with billet oil cap..



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## GROMMETS, OIL CAP, PUSH-IN BREATHER

Pictures below shows typical grommets used for PCV and breather holes, and a billet oil cap.



This is the push-in breather used in a hole machined on the intake manifold side. It is made of grommet material and is baffled.



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